

Date: Thursday, 5/22/2008 12:06:55 PM
 Chantal Lavoie

Process Sheet

SPU 2

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : FOOT
 Job Number : 39397 - 2
 Estimate Number : 13331
 P.O. Number :
 This Issue : 5/22/2008 S.O. No. :
 Prsht Rev. : NC Part Number : D37871
 First Issue : 11 Type : PURCHASED PARTS Drawing Number : D3787 REV A/R 01.07.07
 Previous Run : Material : A Rev H released
 Written By : Due Date : 5/26/2008 Qty: 24 Um: Each
 Checked & Approved By :
 Comment : Est Rev: A 08-05-20 new issue DD verified by: LL

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description:

1.0 PG PURCHASING



Comment: Issue P/O: 10278
 Purchase Part Number: MS22034-1B
 Supplier: AUTO PARTS (P/N: 32334)
 Certificate of conformity is required

C 208/05/01

(24)

2.0 MS220341B Foot



Comment: Qty.: 1.0000 Each(s)/Unit Total: 24.0000 Each(s)
 FOOT

3.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
 Recieve & Inspect for Transit Damage
 Ensure Material Release Note is attached

108/7/3 (8)
 8/5/26 (2)

4.0 QC6 DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

108/7/04 (18)

5.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1
 1- Open hole to finish size as per dwg D3787
 2-deburr

(8)
 FF 08-09-10

Thursday, 5/22/2008 12:06:55 PM
Chantal Lavole

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FOOT

Part Number: D37871

Job Number: 39397

Job Number:



Description:

Seq. #:

Machine Or Operation:

INSPECT WORK TO CURRENT STEP

6.0

QC5



Comment: INSPECT WORK TO CURRENT STEP

7.0

PACKAGING 1



Comment: PACKAGING RESOURCE #1

Identify and Stock
Location: ST 119

8.0

QC21



FINAL INSPECTION/W/O RELEASE

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



POSITIVE RECALL

EFFECTIVE

08/07/10

AUTH LS

RELEASED

tu

DATE

08/07/10

MF 08-07-11

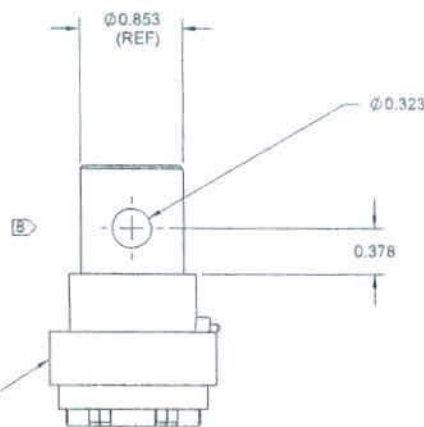
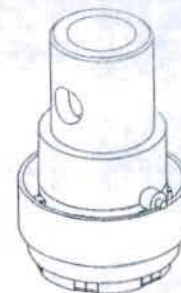
PROTOTYPE
PLEASE RETURN ALL ISSUED
DATA TO ENGINEERING

08.05.06

SEE
RELEASED
Rev A

01.07.07 PH
No change
from Prototype

Lb3E 09m



MS22034-1B
ADAPTER, QUICK DISCONNECT,
PASSENGER SEAT TO FLOOR

Auto Parts

D3787-1 FOOT

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.13 lbs
- 8) DRILL $\varnothing 0.323$ HOLE 0.378" FROM SHOULDER

REV.	DESCRIPTION	BY	DATE
DESIGN	HS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	HS		
CHECKED		DRAWING NO.	REV. A
MFG. APPR		D3787	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR		FOOT	1:1
DATE	08.05.06	COPYRIGHT © 2008 BY DART AEROSPACE LTD ALL RIGHTS RESERVED. NO PART OF THIS DOCUMENT MAY BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM.	

08.05.06
Lb3E 09m



**AUTO PARTS • PIÈCES D'AUTO
TRUCK PARTS • PIÈCES DE CAMION
ENGINE-MARINE • MOTEUR-MARINE
PERFORMANCE PARTS • PIÈCES DE PERFORMANCE
TIRES • PNEUS**



C-07070

Past due accounts bear 2% interest per month (24% per annum). If this account is placed with a 3rd party collection, an administrative cost of 25% will be added. All exchanges and refund claims must be accompanied by this invoice. Electrical parts not returnable. All parts returned are subject to 20% handling charge. All merchandise sold on this invoice remains the vendor's property until this invoice is paid in full.
TERMS: Payment due on 10th day of the following month.

Aucun remboursement sans cette facture. Net 30 jours, 2% de frais d'intérêt par mois (24% par an) compte en souffrance, 20% de frais de manutention sur toute marchandise retournée. Clause per indemnit  de 25% sera charg e sur compte sujet   des proc dure s l gales. Les marchandise s m cette facture demeurent la propri t  du vendeur tant qu'elles ne seront pas enti rement pay es.    lectrique s non-retournable.
TERMES: Compte payable le 10 d

SIGNATURE _____

1000 RUE LANDSDOWNE HAWKESBURY, ON K6A 1H7
TEL: (613)632-1191 FAX: (613)632-2350

GST / TPS
10035 3366 RT0001

101633

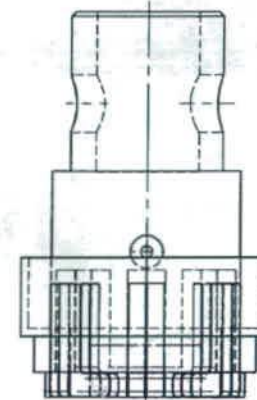
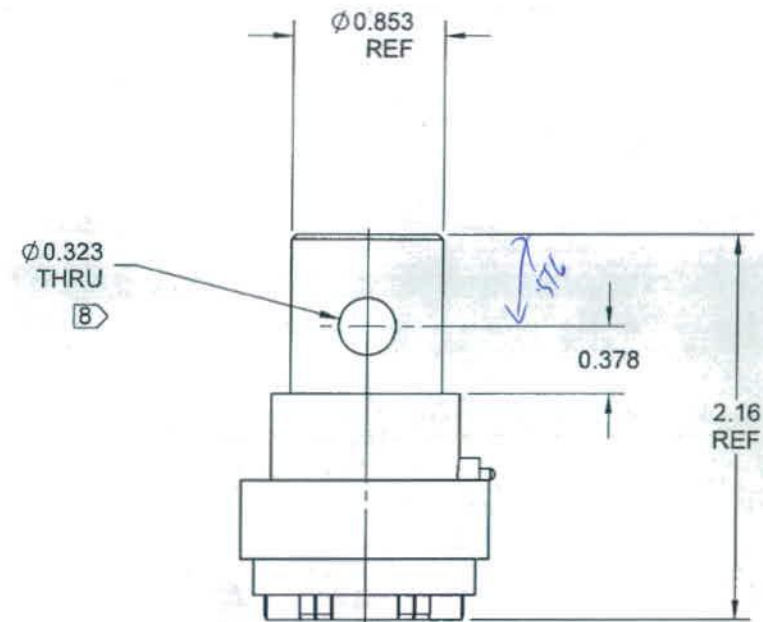
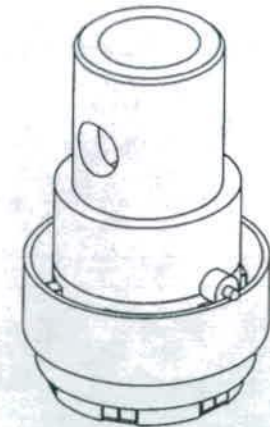
NEW ONTARIO ENVIRONMENTAL PROTECTION PROGRAM FEES WILL BE IN EFFECT JULY 1, 20
MORE INFORMATION CAN BE FOUND AT: <http://www.stewardshipontario.ca/mhsw>

113336 (613)632-5200		113336		DATE: 7/03 09:24 111 #					
S V O L D D U T O A HAWKESBURY		PART AEROSPACE LTD. 1270 ABERDEEN STREET ON K6A 1K7		EXP S H I P I E R A AAA SAME AAA					
ORD / COM	SHIP / EXP	CODE	PART No / PI�CES	DESCRIPTION	LIST EACH / CHACUN	COST / CO�TANT	EX		
8	8	TWD	KIN32334 ✓ direct twd 91201.00 SHIP VIA	jaw leg stud fitt PIECES/CORE TOT REGULAR	0.00	84.95			
INVOICE No / FACTURE 11885690		TYPE / SORTE INVOICE		TOTAL 679.60	DISC / ESC 0.00	FRT / TRANS 0.00	GST / TPS 33.98	PST / TVQ 0.00	AMT to P 73

VERSUS BUSINESS FORMS (CORNWALL) (613) 936-1852

885805

SPECIFICATION CONTROL DRAWING



DART PART NUMBER	MILITARY PART NUMBER	BHT PART NUMBER	STUD DIAMETER	FOOT HEIGHT
D3787-1	MS22034-1B	205-070-786-001	$\phi 0.853$	2.16

D3787-1 FOOT

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.13 lbs
- 8) DRILL $\phi 0.323$ HOLE 0.378 FROM SHOULDER, TOUCH UP WITH ALODINE AFTER DRILLING

RELEASED
08.06.04

A	NEW ISSUE	HS	08.06.04
REV.	DESCRIPTION	BY	DATE
DESIGN	HS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	HS		
CHECKED	py	DRAWING NO.	REV. A
MFG. APPR.		D3787	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		FOOT	NTS
DATE	08.06.04	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

